

Improvements to a Branch-Cut-and-Price Algorithm for the Exact Solution of Parallel Machines Scheduling Problems

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Outline

- 1 The Parallel Machines Scheduling Problem
- 2 The BCP of Pessoa, Uchoa, Poggi and Rodrigues (2010)
- 3 The Improved Algorithm
 - Newly Proposed Cuts over Extended Variables
 - Alternative Time-Indexed Formulations
 - New Cuts over Time-Indexed Formulations
- 4 Experiments
- 5 Conclusions

The Parallel Machines Scheduling Problem

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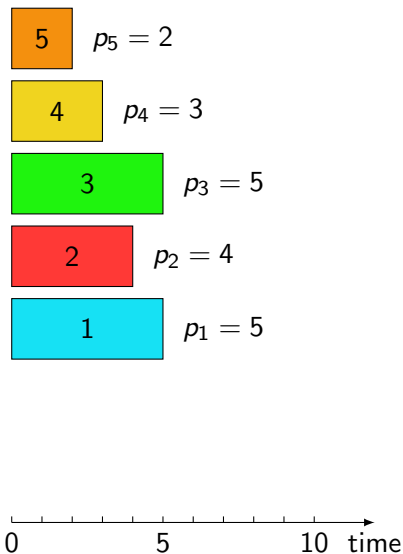
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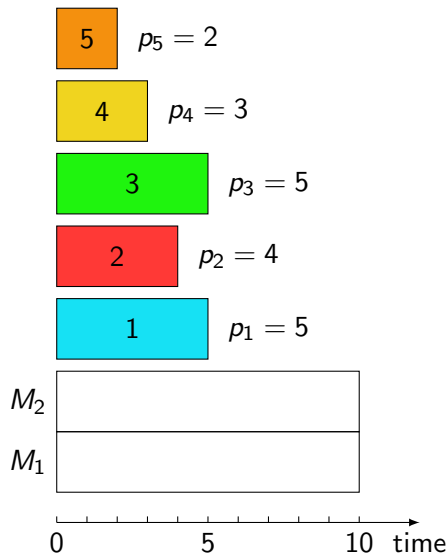
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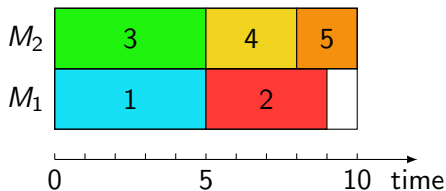
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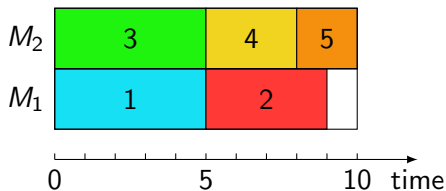


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Weighted Tardiness:

- Due dates d_j
- Weights w_j
- Minimize $\sum w_j T_j$



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- Variables x_{ij}^t : job j succeeds job i at time t

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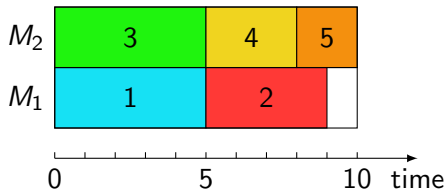
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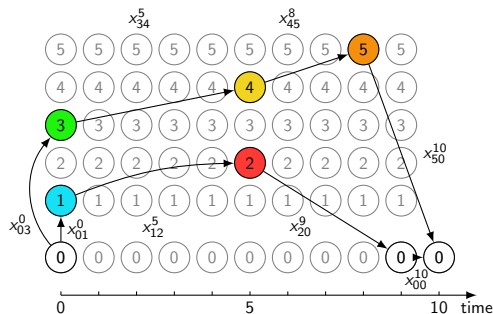
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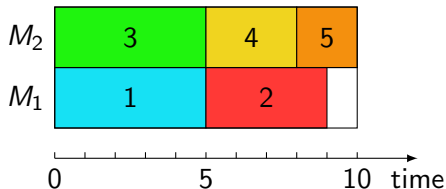
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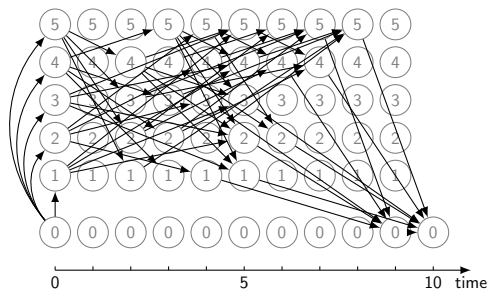
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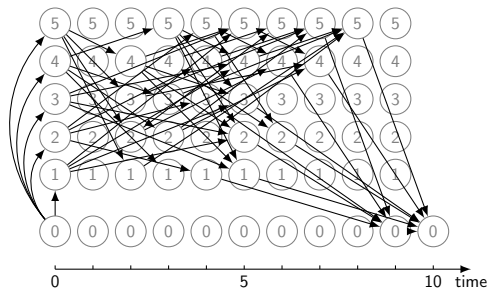
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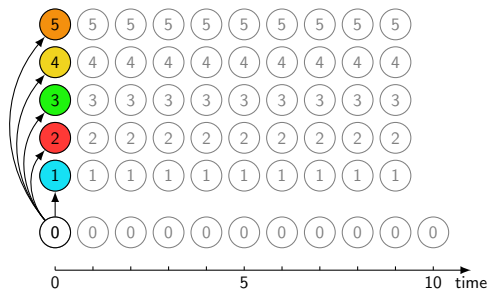


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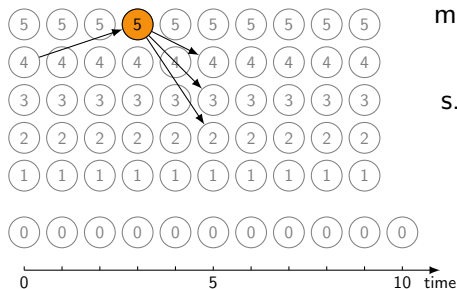
$$\min \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t$$

The Arc-Time-indexed Formulation



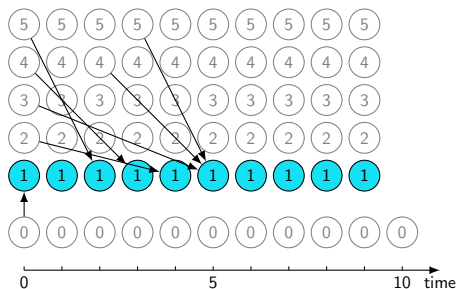
$$\begin{aligned} \min \quad & \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t \\ \text{s.t.} \quad & \sum_{j \in J_0} x_{0j}^0 = m \end{aligned}$$

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 \min \quad & \sum_{i \in J_0} \sum_{j \in J \setminus \{i\}} \sum_{t=p_i}^{T-p_j} f_j(t+p_j) x_{ij}^t \\
 \text{s.t.} \quad & \sum_{\substack{j \in J_0 \setminus \{i\}, \\ t-p_j \geq 0}} x_{ji}^t - \sum_{\substack{j \in J_0 \setminus \{i\}, \\ t+p_i+p_j \leq T}} x_{ij}^{t+p_i} = 0 \\
 & (\forall i \in J; t = 0, \dots, T - p_i)
 \end{aligned}$$

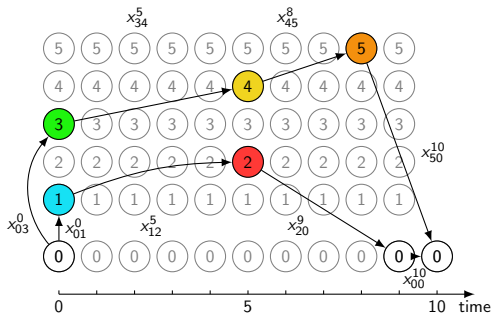
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 & x \in Z^+
 \end{aligned}$$

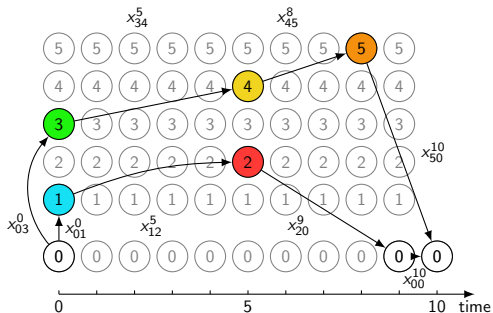
ATIF Reformulation

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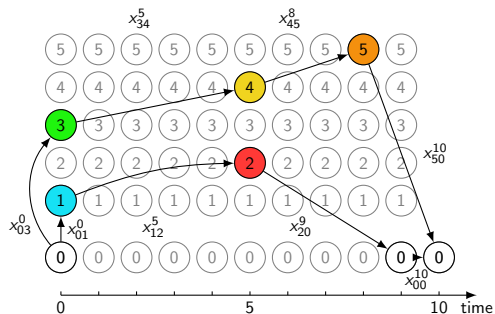


ATIF Reformulation

- Pseudo-Schedule: Path from $(0, 0)$ to $(0, T)$ in G

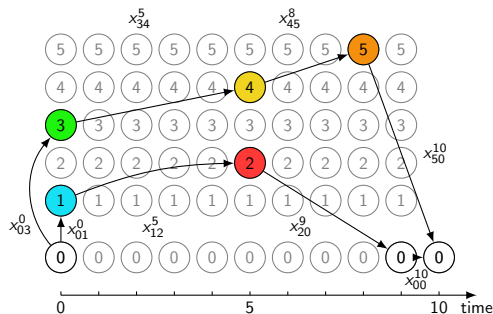


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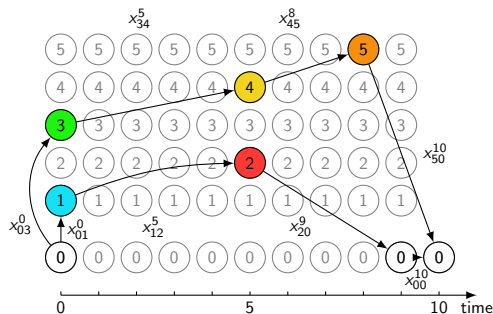
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- Substituting in the ATIF without flow conservation

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$$\begin{aligned} \min \quad & \sum_{p \in P} \left(\sum_{(i,j)^t \in A} q_{ij}^{tp} f_j(t + p_j) \right) \lambda_p \\ \text{s.t.} \quad & \sum_{p \in P} \left(\sum_{(j,i)^t \in A} q_{ji}^{tp} \right) \lambda_p = 1 \quad (\forall i \in J) \\ & \sum_{p \in P} \left(\sum_{(0,j)^0 \in A} q_{0j}^{0p} \right) \lambda_p = m \\ & \lambda \geq 0 \end{aligned}$$

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$$\sum_{a^t \in A} \alpha_{al}^t x_a^t \geq b_l \quad (\forall l \in \{n+1, \dots, r\})$$

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- The cuts are robust: Pricing subproblem (shortest path) not changed

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- After Root, if $|A| \leq 200.000$: Feed reduced ATIF to MIP Solver (CPLEX 11.1)

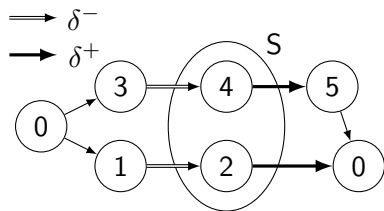
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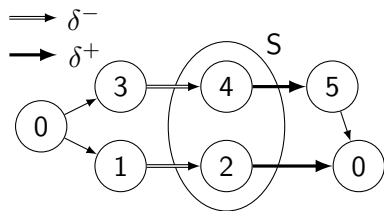
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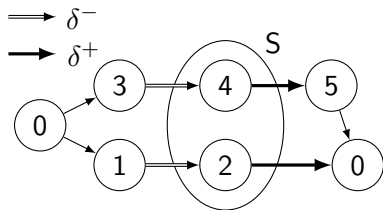


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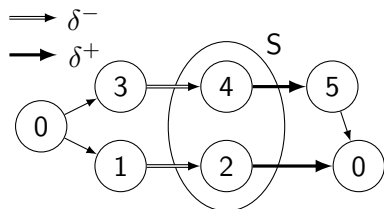
$$\sum_{q=t}^{t_1} v^q + \sum_{q=t_1+1}^T 2v^q - \sum_{q=\max\{t_1, T-p(S)+m(t-1)+1\}}^{T-1} u^q \geq 2,$$

$$t_1 = p(S) - t - (m-2)(t-1).$$

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- Separation: A specialized genetic algorithm

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 - z Variables z_j^t : job j completes until time t ($y_j^t = z_j^t - z_j^{t-1}$)
- 4 different time-indexed formulations (R_y, R_z, F_y, F_z)

Alternative Time-Indexed Formulations

R_y R_z F_y F_z

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Alternative Time-Indexed Formulations

R_y $\underline{R_z}$ F_y F_z

$$\begin{aligned} \min \quad & \sum_{j \in J} \sum_{t=p_j}^T f_j(t) (z_j^t - z_j^{t-1}) \\ \text{s.t.} \quad & z_j^{p_j-1} = 0 && (j \in J) \\ & z_j^{t-1} \leq z_j^t && (j \in J; t = p_j, \dots, T) \\ & z_j^T = 1 && (j \in J) \\ & \sum_{j \in J} (z_j^{\min\{t+p_j-1, T\}} - z_j^{t-1}) \leq m && (t = 1, \dots, T) \\ & z \in \{0, 1\} \end{aligned}$$

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$$z_j^{t-1} \leq z_j^t \quad (j \in J; t = p_j, \dots, T)$$

$$z_j^T = 1 \quad (j \in J)$$

$$\sum_{j \in J} (z_j^{p_j} - z_j^{p_j-1}) = m$$

$$\sum_{j \in J | t \geq p_j} (z_j^t - z_j^{t-1}) \geq \sum_{j \in J} (z_j^{t+p_j} - z_j^{t+p_j-1}) \quad (t = 1, \dots, T)$$

$$z \in \{0, 1\}$$

TIF Cuts by Projecting the ATIF Polytope

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$$\sum_{i \in J \setminus \{j\}} y_i^t \geq y_j^{t+p_j} \quad (j \in J; t = 1, \dots, T)$$

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- Separation: Solving a Minimum Cut Problem in a directed graph

- 1 The Parallel Machines Scheduling Problem
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How much of the Integrality Gap is closed?

How much of the Integrality Gap is closed?

Table: Root relaxation and cut separation results

n	m	BCP-PMWT		BCP-PMWT-OTI	
		Avg. Gap	Avg. Time	Avg. Gap	Avg. Time
40	2	0.525%	78.0	0.235%	51.9
40	4	0.456%	23.4	0.448%	18.8
50	2	0.379%	256.8	0.276%	193.8
50	4	0.571%	67.8	0.583%	29.9
100	2	0.878%	6297.0	0.114%	3398.8
100	4	0.494%	984.0	0.322%	481.6

Which is the best TIF?

Which is the best TIF?

Table: Comparison of Alternative Time-Indexed Formulations

n	Average LP Time (s)				Average MIP Time (s)*				# Solved**			
	Fy	Ry	Fz	Rz	Fy	Ry	Fz	Rz	Fy	Ry	Fz	Rz
40	0.72	0.84	7.17	0.97	63.17	351.97	122.92	58.28	12	10	12	12
50	1.77	1.98	47.08	2.43	53.46	150.26	70.56	16.47	13	11	14	16

*average times uses only instances solved with all 4 TIFs in up to 3,600 seconds

**we tested 12 instances of 40 jobs and 17 instances of 50 jobs

How much help is the Variable Fixation?

How much help is the Variable Fixation?

Table: Effect of Variable Fixation in the Rz Time-Index Formulation – Summary

n	Average LP Time (s)		Average MIP Time (s)*		# Solved		Total
	Fix.	w/ Fix.	Fix.	w/ Fix.	Fix.	w/ Fix.	
40	0.74	22.54	11.11	561.59	12	10	12
50	2.04	105.84	11.63	496.61	17	9	17

*average times uses only instances solved by both in up to 3,600 seconds

How much help are the Projected Cuts?

How much help are the Projected Cuts?

Table: Effect of Projected Cuts in the Rz Time-Indexed Formulation – Summary

n	m	ATIF	TIF		
		Root Gap	1st LP Gap	Root Gap	Gap Improv.
100	2	0.114%	0.294%	0.249%	16.76%
100	4	0.322%	0.660%	0.646%	11.20%

Overall Results

Overall Results

Table: Full Results - Summary

n	m	# Inst.	BCP-PMWT		BCP-PMWT-OTI	
			# Solved	Avg.* Time	# Solved	Avg.* Time
40		50	50	357.9	50	48.1
50		50	50	5734.9	50	241.9
100	2	25	18	22523.8	21	7058.5
100	4	25	16	37667.7	22	5672.0

*average times uses only instances solved by both

Branching vs Switching to MIP Solver

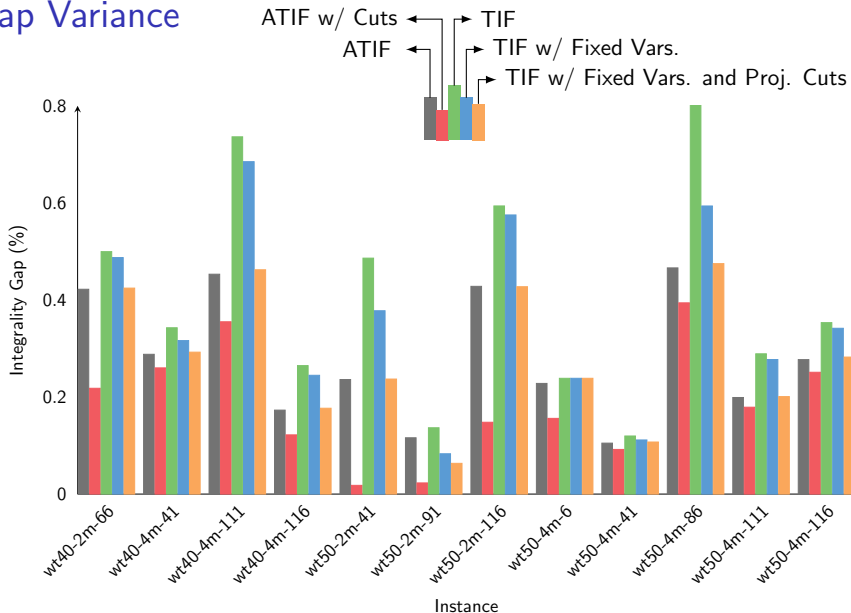
Branching vs Switching to MIP Solver

Table: BCP-PMWT-OTI Best Procedure

n	m	BCP-PMWT					BCP-PMWT-OTI				
		Root	BCP	ATIF	MIP	Unsolved	Root	BCP	TIF	MIP	Unsolved
40		38	2		10	0	38	1		11	0
50		33	4		13	0	33	3		14	0
100	2	13	2		3	7	16	1		4	4
100	4	7	5		4	9	7	1		14	3

Gap Variance

Gap Variance



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Conclusions

Conclusions

- Results

Conclusions

- Results
 - ▶ 9 instances solved for the first time

Conclusions

- Results

- ▶ 9 instances solved for the first time
- ▶ 84.1% running time decrease for other instances